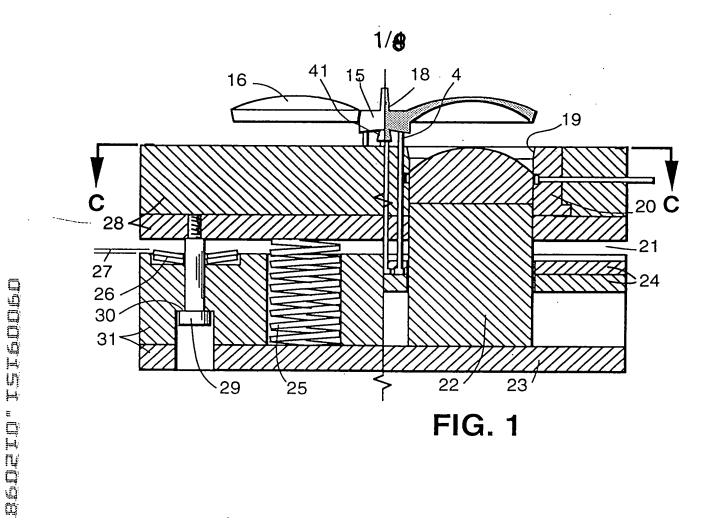
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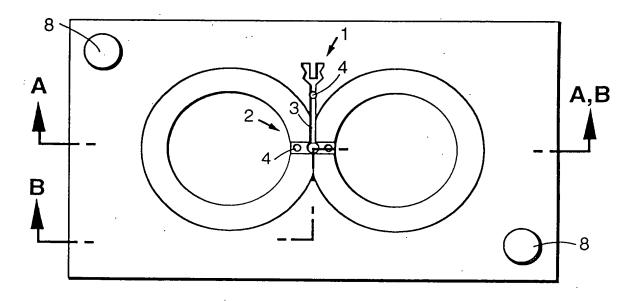
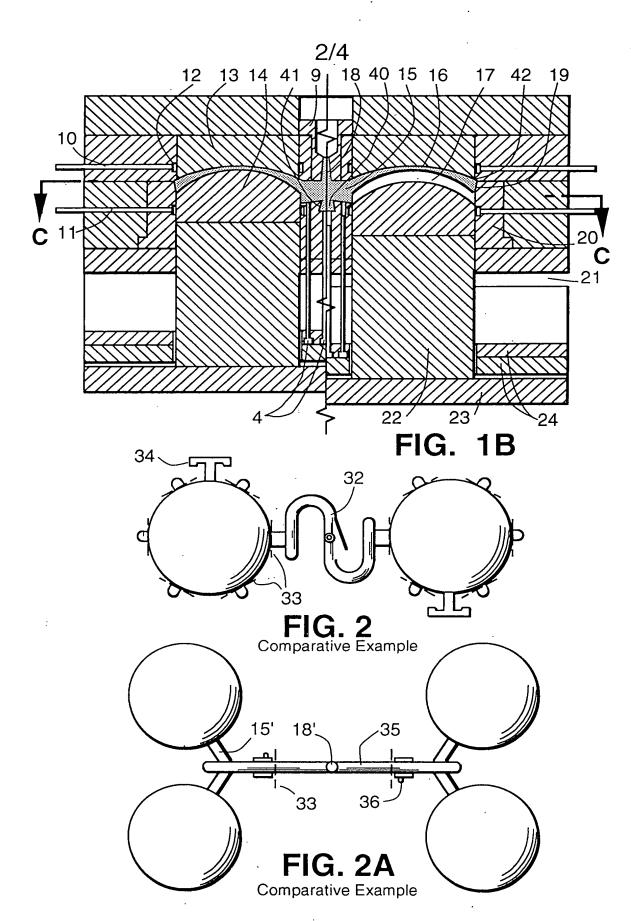


FIG. 1A

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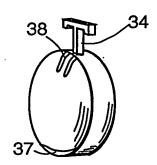


FIG. 2C
Comparative Example

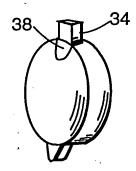


FIG. 2D Comparative Example

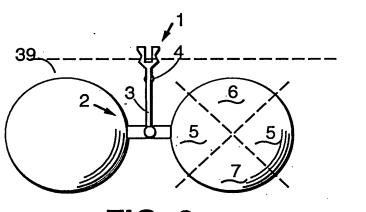


FIG. 3

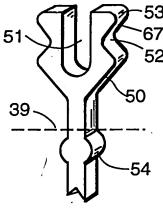


FIG. 3A

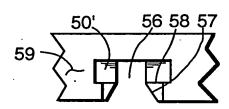
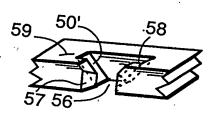
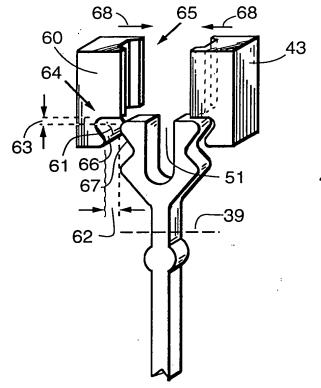
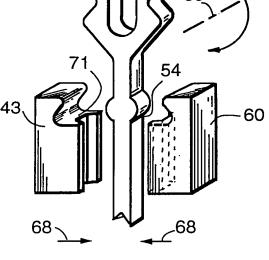


FIG. 3B



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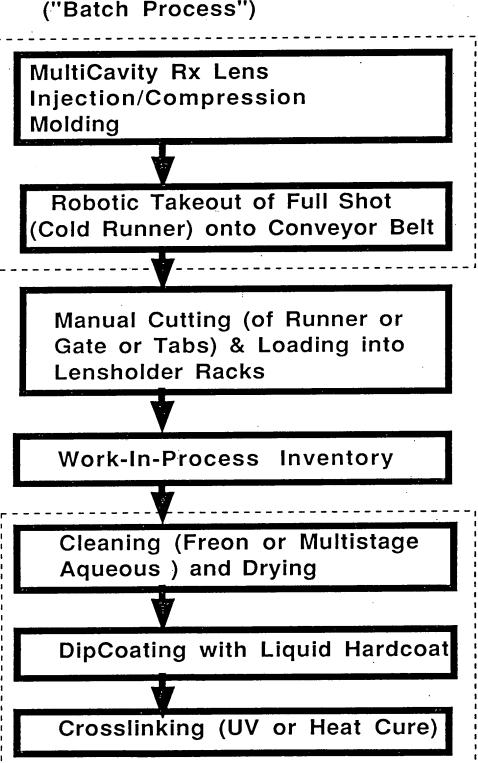
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FIG. 3C

FIG. 3D

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Figure 4A: Comparative Example ("Batch Process")



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Figure 4B: Automated "Mold and Dipcoat" ("Continuous Process")

MultiCavity Rx Lens Injection/Compression Molding Robotic Takeout of Paired Lens, Handoff to SCARA Robot with Gripper Mated to Hanger Tab (Optional) Alcohol Bath Immersion Destaticizing & Cooling & Cleaning DipCoating with Liquid Hardcoat Crosslinking (UV or Heat Cure) Hardcoated Paired Lens **Product exits Cleanroom** Figure 4C: In-Line Automated Inspection of "Mold and Dipcoat" ("Continuous Process")

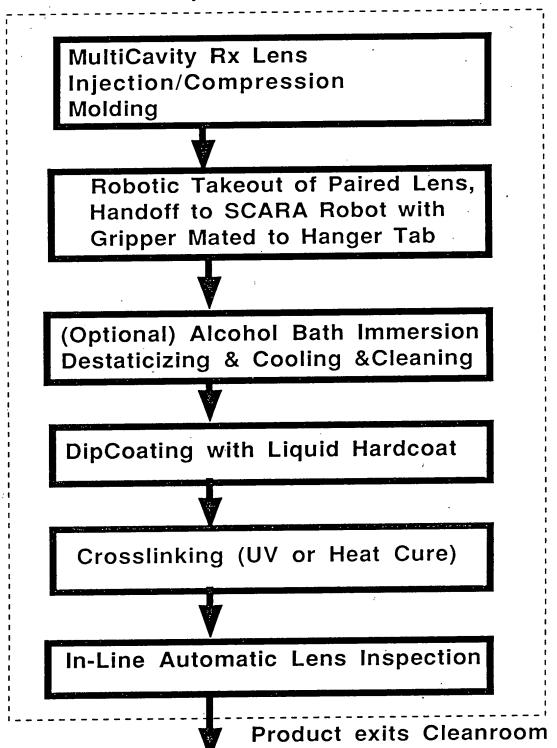


Figure 4D: In-Line Automated AR Vacuum Coat of "Mold and Dipcoat" ("Continuous Process")

